LM SERRATIONS FOR WIND TURBINE NOISE REDUCTION

THE POWER TO DELIVER

Windergy 2017
EXHIBITION & CONFERENCE
25-27 APRIL 2017
THE ASHOK | NEW DELHI

By Harshal Patankar, Ashish Singh, Carlos Arce León and Jesper Madsen

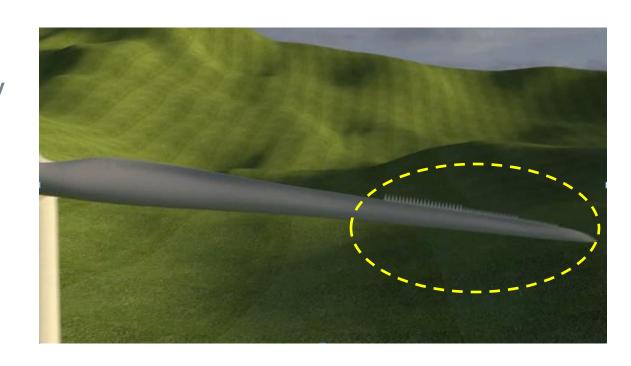
Imwindpower.com



Serrations for wind turbine noise reduction LM



- More and more onshore developments are becoming constrained by heavy noise regulations.
- This leads to fewer turbines per park, or the implementation of expensive curtailment schemes.
- LM serrations reduce the noise by at least 2 dB(A).



Meeting Conflicting Requirements



Minimum 2 dB(A) noise reduction despite all restrictions

Annual energy production (AEP)
Loads
Reliability
Safety
Susceptibility to field condition
Trade off b/w standardized & blade specific product
Quick time to market



Extensive testing of serrations

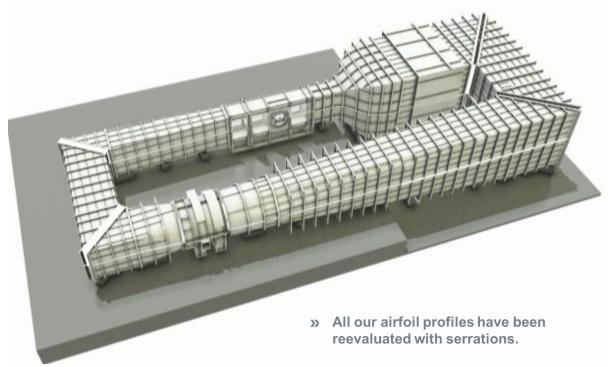


Aerodynamic Testing in LM Wind Tunnel

Acoustics Testing in Anechoic Wind Tunnel

> Structural Testing in Multiple

Wind Load Testing on Serrations



- Blade design is now tailored to the new aerodynamics of the serrations.
- » The effect of the serrations on existing blades is also fully known.



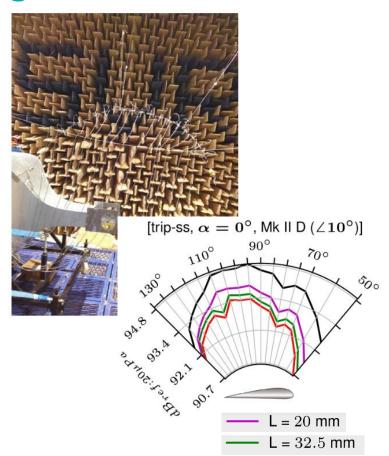
Aerodynamic Testing in LM Wind Tunnel

Acoustics Testing in Anechoic Wind Tunnel

> Structural Testing in Multiple Labs

Wind Load Testing on Serrations

Field Noise Testing



L = 40 mm





Aerodynamic Testing in LM Wind Tunnel

Acoustics Testing in Anechoic Wind Tunnel

> Structural Testing in Multiple Labs

Wind Load Testing on Serrations



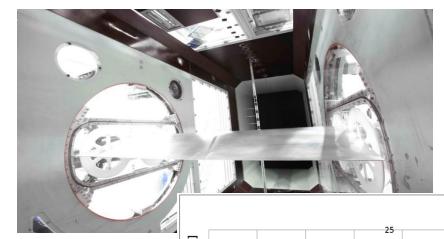


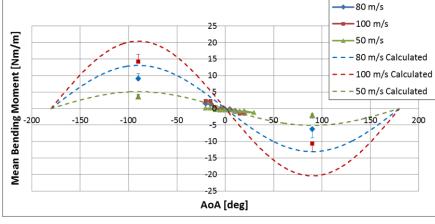
Aerodynamic Testing in LM Wind Tunnel

Acoustics Testing in Anechoic Wind

> Structural Testing in Multiple

Wind Load Testing on Serrations





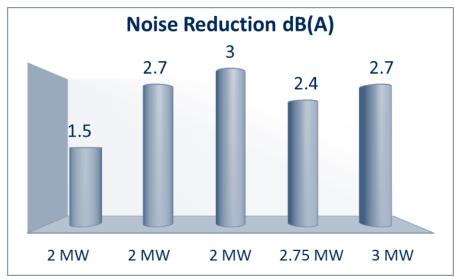


Aerodynamic Testing in LM Wind Tunnel

Acoustics Testing in Anechoic Wind

> Structural Testing in Multiple Labs

Wind Load Testing on Serrations







Concluding remarks



Market ready LM serrations

2 dB(A) reduction in noise enable to install 7% longer blades or increase the RPM by 10% or decrease the distance to residential housing by 20%

Certified for 20 yrs. Of operations



Questions?

